

13-Flute Finishers



AICrNX Coated

13-Flute Finishers, Chip Control, Corner Radius, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated Part #
1/2	.500	1-1/2	3-1/2	.030	1/2	RFZ13200
1/2	.500	1-1/2	3-1/2	.060	1/2	RFZ13201
1/2	.500	1-3/4	4	.030	1/2	RFZ13202
1/2	.500	1-3/4	4	.060	1/2	RFZ13203
5/8	.625	1-9/16	4	.030	5/8	RFZ13204
5/8	.625	1-9/16	4	.060	5/8	RFZ13205
5/8	.625	1-7/8	4	.030	5/8	RFZ13206
5/8	.625	1-7/8	4	.060	5/8	RFZ13207
5/8	.625	2-3/16	4-1/2	.030	5/8	RFZ13208
5/8	.625	2-3/16	4-1/2	.060	5/8	RFZ13209
3/4	.750	1-1/2	4	.030	3/4	RFZ13210
3/4	.750	1-1/2	4	.060	3/4	RFZ13211
3/4	.750	1-1/2	4	.125	3/4	RFZ13212
3/4	.750	1-7/8	4-1/2	.030	3/4	RFZ13213
3/4	.750	1-7/8	4-1/2	.060	3/4	RFZ13214
3/4	.750	1-7/8	4-1/2	.125	3/4	RFZ13215
3/4	.750	2-1/4	5	.030	3/4	RFZ13216
3/4	.750	2-1/4	5	.060	3/4	RFZ13217
3/4	.750	2-1/4	5	.125	3/4	RFZ13218
3/4	.750	2-5/8	5	.030	3/4	RFZ13219
3/4	.750	2-5/8	5	.060	3/4	RFZ13220
3/4	.750	2-5/8	5	.125	3/4	RFZ13221
1	1.000	2	5	.030	1	RFZ13222
1	1.000	2	5	.060	1	RFZ13223
1	1.000	2	5	.125	1	RFZ13224
1	1.000	2-1/2	5-1/2	.030	1	RFZ13225
1	1.000	2-1/2	5-1/2	.060	1	RFZ13226
1	1.000	2-1/2	5-1/2	.125	1	RFZ13227
1	1.000	3	6	.030	1	RFZ13228
1	1.000	3	6	.060	1	RFZ13229
1	1.000	3	6	.125	1	RFZ13230
1	1.000	3-1/2	6-1/2	.030	1	RFZ13231
1	1.000	3-1/2	6-1/2	.060	1	RFZ13232
1	1.000	3-1/2	6-1/2	.125	1	RFZ13233



Carbide Endmills



Speeds & Feeds page 207.
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.